

Operating Instructions



Elmasonic Denta Pro

• english •

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1 General

The present Operating Instructions are part of the delivered equipment. They must be ready for use at any time and remain with the unit in case of resale.

We reserve the right to carry out technical modifications on the unit due to advanced development.

An operating manual cannot take account of every conceivable use. An operating manual cannot take account of every possible use. Contact your dealer or the manufacturer for further information or in the event of problems which are not covered or not sufficiently covered in this operating manual.

2 Important safety warnings

Please observe any additional national safety regulations that may apply.

2.1 Instructions for the use of the present manual

Carefully read the Operating Instructions before you operate the unit. Do not use the present electrical unit for any purpose other than described in the Operating Instructions.

Warning symbols used in the present manual:



This symbol warns of the risk of injury and damage to the equipment.



This symbol warns of the risk of injury caused by electricity.



This symbol warns of the risk of injury caused by explosion and/or deflagration.



This symbol warns of the risk of injury caused by hot surfaces and liquids.



This symbol marks additional information.

Signal words used in the present manual:

Danger The signal word danger warns of a potential risk of serious injury and danger to life.

Warning The signal word warning warns of the risk of serious injury and heavy damage to the equipment.

Caution The signal word caution warns of the risk of light injury or

damage to the equipment.

Attention The signal word attention warns of the risk of damage to the equipment.

2.2 Instructions for the use of the unit

Intended use The present Elma ultrasonic cleaning unit has been designed

for the treatment of items and liquids only.

No cleaning of living beings or plants!

User Operation of the unit by authorized and instructed staff only.

Observe the instructions given in the manual.

Mains connection For safety reasons, the present unit must be connected to a

correctly grounded socket only. The technical details indicated on the nameplate must correspond with the available mains connection details, in particular those of the mains voltage and

current connected value.

Prevention of For purposes of maintenance and care of the unit, in case of **electrical accidents** suspected humidity inside the unit or in case of malfunctions

and after operation pull the mains plug.

The unit must be opened by authorised specialised personnel

only.

liquids

at physical contact

Cleaning liquid Fill the unit with a sufficient quantity of cleaning liquid before

switch-on. Flammable liquids must not be treated by ultrasound

directly in the cleaning tank: risk of fire and explosion!

Hot surfaces and Risk of burning and scalding! Depending on the operational

period of the unit, unit surfaces, cleaning liquid, basket and

cleaning items can heat up considerably.

Noise emission Ultrasonic units can produce annoying sounds.

Wear personal ear protection devices when working close to an

ultrasonic unit which is operated without cover.

Sound transmission Do not reach inside the cleaning liquid or touch sound-carrying

parts (tank, basket, cleaning items, etc.) during operation.

Exclusion of liability The manufacturer cannot be held liable for damages on

persons, equipment or cleaning items caused by improper use.

The operator is responsible for the instruction of the operating

staff.



3 Functioning

Today, cleaning by ultrasound is the most modern fine cleaning method.

The electric high-frequency energy created by an ultrasonic generator is transformed into mechanical energy by piezo-electrical transducer systems and is then transmitted into the bath.

This process creates millions of tiny vacuum bubbles which implode due to the variations of pressure caused by the ultrasonic activity. Highly energetic liquid jets are created. These jets remove dirt particles from surfaces and even from the smallest grooves and bores.

3.1

Ultrasonic cleaning factors



Basically, the cleaning result depends on four factors:

Mechanical energy

Ultrasonic energy is probably the most important mechanical factor in the cleaning process. This energy must be transmitted through a liquid medium to the surfaces which are to be cleaned.

The present Elmasonic unit is fitted with the innovative sweep function device: electronic oscillation of the sound field (sweep function) prevents the formation of zones of low performance in the ultrasonic bath.

Cleaning media

For saponification and removal of the dirt particles a suitable cleaning agent is required. Elma has a large range of cleaning media on offer.

Cleaning chemicals are also necessary to reduce the surface tension. This increases considerably the efficiency of the ultrasonic activity.

Temperature

The effect of the cleaning medium is improved by the optimised temperature of the cleaning liquid.

For Elma cleaning products please observe the instructions given on the label or the product information leaflets.

Cleaning period

The cleaning period depends on the degree and the kind of contamination and on the correct selection of ultrasonic energy, cleaning agent and temperature.

4 Product description

4.1 Elmasonic Denta Pro product features

- cleaning tank made of cavitation-resistant stainless steel
- casing made of stainless steel, hygienic and easy to clean.
- high performance sandwich transducer systems.
- quick-drain valve on the back of the unit
- dry-run protected heating (Denta Pro H)
- plug-in mains supply
- electronical turning knobs.
- splash-water-proof operating panel.
- plastic carrying handles.
- automatic switch-off after 12 h operation to prevent unintended permanent operation.

4.2 CE conformity

The present Elma ultrasonic unit is in compliance with the CE marking criteria.

The declaration of conformity is available from the manufacturer.

4.3 Delivered equipment

- Ultrasonic cleaning unit
- Mains cable
- Tube socket with tube clamp
- Operating Instructions



4.4 Unit font view / side view



Illustration 4.4 Front view / side view Denta Pro H

- A Filling line indicates the recommended maximum filling level. This level should not be exceeded even with cleaning items inside.
- B Plastic carrying handles for the safe transportation of the unit even with hot casing.
- **C Operating panel** for the control of the operating functions. Description see *section*.

4.5 Unit back view



Illustration 4.5 Unit back view (as delivered)

- A Liquid drain duct for draining the tank
- **B** Mains supply socket for quick and easy removal of the mains cable e.g. for transportation purposes

4.6 Turning knob for draining the tank

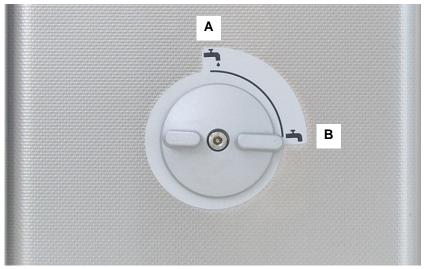


Illustration 4.6 View turning knob for draining the tank

A Vertical position: drain open

B Horizontal position: drain shut



4.7 Description of operating elements

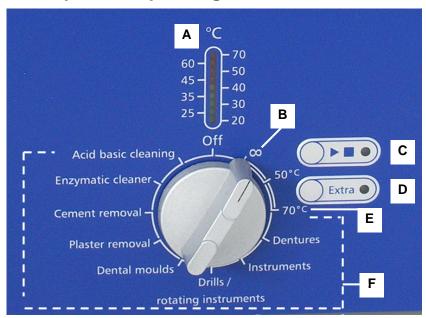


Illustration 4.7 view operating element Denta Pro H

A **Temperature display** shows the actual temperature of the cleaning bath.

Temperature range 20°C – 35°C: green LEDs Temperature range 40°C: yellow LED Temperature range 45°C – 70°C: red LEDs

- Flashing LED warn that the temperature of the cleaning bath has exceeded the temperature set for the selected cleaning programme. This excess temperature protection ensures that the temperature of the cleaning bath will not be too high for the selected cleaning process: excess temperature protection for the programmes Instruments and Drills /rotating instruments from 42 °C, for the programme Dentures from 60°C.
 - **B** Individual operation mode (see section 7.1)
 - **Start key** to start the cleaning programme or to start permanent operation.
 - The green LED flashes in stand-by mode and is lighted in operating mode.
 - **Extra key** special operating mode for heavy contamination or for a large number of cleaning items.
 - **E** For the cleaning without cleaning programme at a temperature of 50°C or 70°C (Denta Pro H only).
 - F Preset cleaning programmes provide specially defined combinations of different cleaning modes: degas boost normal sweep, the various modes can be distinguished through different operating sounds. Each programme operates at a specific predefined temperature (Denta Pro H only).

4.8 Description cleaning programs

Cleaning program	time in min.	max. temp.	suitable cleaning agents	
Dentures	30 Min.	60°C	EC40, EC60 or other denture cleaner	
Instruments	10 Min.	40°C	EC10, EC55D or more instrument cleaner/ Instrument disinfectants	
drills	6 Min.	40°C	EC55D or other drill baths	
Dental moulds	32 Min.	65°C	EC25 or other Impression tray cleaner	
Plaster removal	22 Min.	60°C	EC25 or more plaster remover	
Cement removal	6 Min.	30°C	EC40 or more cement remover	
Enzymatic cleaner	15 Min.	40°C	enzymatic instrument cleaner	
Acid basic cleaning	10 Min.	30°C	EC60 or more acid instrument cleaner	



5 Initial operation

Packing

Please keep the original packing or dispose of it according to the relevant waste disposal regulations. You can also return the packing to the manufacturer free destination (to your account).

Check for transport damages

Check the Elmasonic Denta Pro for possible transport damages before initial operation. In case of visible damage do not connect the unit to the mains. Contact your supplier and forwarding agent.

Placement

For operation, place the unit on a dry and solid surface. Ensure that the workplace is sufficiently ventilated!

Do not use a soft surface (e.g. a carpet) as this may impede the ventilation of the unit.



Risk of electrocution due to humidity inside the unit! Protect the unit from entering humidity.

The unit inside is splash-water-proof. Keep workplace and casing dry in order to prevent electrical accidents and damages on the unit.

Ambient conditions

- Allowed ambient temperature during operation: +5°C - +40°C
- Allowed relative humidity of air during operation: max. 80%
- In-door operation only

5.1 Set up of the liquid drain

On the delivered unit, the drain duct for the cleaning liquid is closed off with a plastic screw cap.

For setting up the liquid drain fix the delivered tube socket to the drain duct.

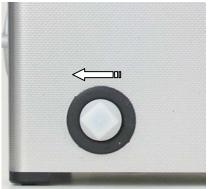
Proceed as follows

- 1. Unscrew (clockwise) the plastic screw cap (see illustration 5.1)
- 2. Screw the tube socket (included in delivery) onto the inside thread of the drain duct (clockwise).
- 3. Turn the tube socket into the required drain position (see *illustration 5.2*).

The plastic thread is self-sealing when the socket has been screwed in by hand as far as possible.

Note: Unscrewing the tube socket (anti-clockwise) can cause a leak of the thread.

4. The drain duct is now ready for connection to a customer-provided discharge system. Use a standard tube (dia 1/2"). Push the tube onto the socket and fix it with the clamp included in the delivery.



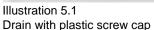




Illustration 5.2
Drain fitted with standard tube

5.2 Connecting the unit to the mains

Required mains conditions

Earth grounded socket:

1 phase (220-240 V); 1 N; 1 PE protective earth.

The power supply must be protected by an earth leakage circuit breaker.

Connect mains cable

Use the plug-in mains cable delivered with the unit. Connect the unit to a grounded shockproof socket only. Ensure that the values indicated on the nameplate of the unit must correspond with the available connecting conditions.

The mains plug must be connected to an easily accessible socket only, as it serves as interrupted device!



6

Putting unit into operation

6.1

Filling of the unit

Shut the drain

Shut the drain duct before filling the tank. (Turning knob for draining of the tank into horizontal position (see section 4.6).

Observe filling level

Fill the cleaning tank with a sufficient quantity of a suitable cleaning liquid before switch-on.



The optimum filling level is approx. 2/3 of the tank volume.

The marked maximum filling level of the tank indicates the recommended filling level with cleaning items in the bath (see also section 4 Illustration 4.4).

Suitable cleaning agents

Ensure that the chosen cleaning agent is suitable for treatment in an ultrasonic bath and observe the instructions on dosage and the compatibility of the material.

We recommend the use of the cleaning agents listed in section 8.3.

Prohibited cleaning agents

Flammable products are generally not allowed for use in an ultrasonic bath. Observe the safety warnings given in *section* 8.1.



Risk of fire and explosion!

Never use flammable liquids or solvents directly in an ultrasonic cleaning bath.

Use the cleaning chemicals listed in section 8.3.



Ultrasonic activity increases the vaporisation of liquids and creates a very fine mist which can catch fire on any ignition source.

Observe the instructions on limitations of use given in *section* 8.1.



Risk of damage to the transducer tank!

Do not use any acid cleaning agents (pH value < 7) directly in the stainless steel tank if the cleaning items or the contamination of the cleaning items contain halogenides (fluorides, chlorides or bromides). The same applies to NaCl solutions.



Use the cleaning chemicals listed in section 8.3.

The stainless steel tank can be destroyed by crevice corrosion in a very short time. Substances that cause crevice corrosion can be contained in household cleaners.

Observe the instructions on limitations of use given in *section* 8.2.



For gueries please contact the manufacturer or your supplier.

Danger of damage to the transducer system! Fill no liquid > 60°C and < 10°C in the ultrasonic tank.

6.2

Placement of cleaning items

Caution! The ultrasonic bath has been designed for the ultrasonic treatment of items and liquids only. Do not clean living beings or plants!



Do not reach inside the tank during ultrasonic operation!

Cell walls can be damaged by prolonged exposure to ultrasonic activity.

For placing and taking out the cleaning items always switch off the unit.

No cleaning items on the bottom of the tank Use cleaning basket

Do not place the cleaning items directly onto the bottom of the cleaning tank, as this might lead to damages to the unit.

Place the cleaning items into the stainless steel cleaning basket (accessory equipment).

Acid tank

For the use of cleaning chemicals which might destroy or damage the stainless steel tank use a separate container. For the special plastic cleaner tank for acid chemicals please contact your supplier.



7

Ultrasonic cleaning process

Please observe the following instructions before starting the ultrasonic cleaning process.



Risk of scalding by hot surfaces and cleaning liquid!

Ultrasonic energy is physically transformed into heat.

The unit and the cleaning liquid in the tank heat up during ultrasonic operation even with the heating switched off. During permanent operation with cover temperatures exceeding 60°C can be reached.

During permanent operation with cover and heating temperatures exceeding 80°C can be reached.

Do not reach inside the bath.

Wear protective gloves to touch unit and/or basket!



Ultrasonic units can produce annoying sounds.

Wear personal ear protection devices when working close to an ultrasonic unit which is operated without cover.



Ultrasonic energy is physically transformed into heat.

The unit and the cleaning liquid in the tank heat up during ultrasonic operation even with the heating switched off. During permanent operation with cover temperatures exceeding 60°C can be reached.

For the cleaning of temperature-sensitive items please take into consideration the heating-up of the cleaning liquid.

Please observe that the temperature of the cleaning media remains below 42°C when cleaning parts contaminated with fresh protein or blood.

It is the user's responsibility to check the cleaning results.

The manufacturer cannot guarantee cleaning process and cleaning results.

7.1

Starting the cleaning process manually

Add a suitable cleaning agent depending on the cleaning programme and on the cleaning task.

Programme operation

Select the requested cleaning programme at the turning knob.

Press the ▶ ■ key to start the ultrasonic program.

When the selected programme is finished the ultrasound is switched off automatically.

Individual operation

If you want to operate the unit without any of the preset cleaning programmes, switch the turning knob into the ∞ position. Now the unit operates in "sweep" mode.

In this operation mode there is no automatic switch-off. The ultrasound must be switched off by the user either through pressing the key ▶■ or switching the turning knob back into the Off position.

Individual operation 50°C / 70°C

This option is available on Elmasonic Denta Pro H units only:

If you want to operate the unit without any of the preset cleaning programmes and a certain bath temperature is required, switch the turning knob to 50°C or 70°C, respectively. Please note: the unit starts heating when the Start key is activated.

In this operation mode there is no automatic switch-off. The ultrasound must be switched off by the user either through pressing the key ▶■ or switching the turning knob back into the Off position.

Extra mode

For the removal of heavy contaminations or for the cleaning of a large number of items switch on the Extra mode to intensify the cleaning power. Press the Extra mode key before you start the the programme.



In order to avoid unintended permanent operation, the Elmasonic Denta Pro units are equipped with an automatic safety switch-off. The unit switches off completely after 12 h permanent operation. In case you wish to continue operation start the unit again.



Excess temperature protection



If the actual temperature in the cleaning bath is too high for the selected cleaning programme, the programme cannot be started due to the integrated excess temperature protection. All LEDs up to the LED showing the actual bath temperature are flashing.

In order to start the required cleaning programme, the bath temperature must cool down (wait until the bath has cooled down or fill new water plus cleaning agent).

The temperature display shows the actual temperature in the cleaning bath.

Temperature range 20°C – 35°C: green LEDs Temperature range 40°C: yellow LED Temperature range 45°C – 70°C: red LEDs

7.2 After the cleaning

Follow-up treatment of cleaning items Drain the unit

When the cleaning process is finished rinse the cleaning items, e.g. under the tap.

Drain the liquid as soon as it is dirty or when the unit is not operated over a prolonged period of time. Certain residues and types of contamination may destroy or damage the stainless steel tank.

Use the quick-drain duct to drain the cleaning tank.

8

Cleaning media



The cleaning chemical to be used must be suitable for the use in an ultrasonic bath to prevent damage to the tank or injuries to the user. Use the recommended cleaners mentioned in section 8.3. Observe the restrictions to cleaners containing solvents and aqueous cleaners mentioned in sections 8.1 and 8.2.

For queries please contact the manufacturer or your supplier.

Exclusion of liability

Damages caused by non-compliance with the instructions given in sections 8.1 and 8.2 will not be covered by the manufacturer's warranty!

8.1 Limitations of use of cleaners containing

solvents



Never use flammable liquids or solvents directly in an ultrasonic cleaning tank. Risk of fire and explosion!

Ultrasound increases the volume of vaporisation of liquids and creates a very fine mist that can catch fire on any ignition source at any time.

Do **not** fill potentially explosive substances and flammable solvents

- marked in compliance with the EEC directives by symbols and safety warnings R 1 to R 9
- or E, F+, F, O or R 10, R 11 or R 12 for flammable substances

into the stainless steel tank for ultrasonic treatment.

Exception

In compliance with the general regulations on the protection of labour, certain limited volumes of flammable liquids (max. 1 litre) can be used in an ultrasonic cleaning unit under the following conditions: these liquids must be filled into a suitable separate vessel (e.g. beaker) with sufficient ventilation; this vessel (beaker) can then be put into the stainless steel tank which is filled with non-flammable liquid (water with a few drops of surfactant).



8.2 Limitations on aqueous cleaners

Do not use aqueous cleaning media with pH values in the acid range (pH < 7) directly in the ultrasonic tank if fluoride (F⁻), chloride (Cl⁻) or bromide (Br⁻) ions can be taken in by the removed dirt or through the cleaning chemical. These can destroy the stainless-steel tank by crevice corrosion within a very short period of ultrasonic operation.

Acids and alkaline solutions

Other media which can destroy the stainless-steel tanks when used in high concentrations or with high temperatures during ultrasonic operation are: nitric acid, sulphuric acid, formic acid, hydrofluoric acid (even diluted). (Completeness of list not guaranteed.)

Risk of damage to the unit: do not use cleaning solutions containing more than 0.5 mass % alkali (KOH and/or NaOH) in an ultrasonic cleaning tank.

Entrainment of chemical substances

The above limitations for the use of chemicals in an ultrasonic bath also apply for the aforementioned chemicals when these are brought into an aqueous (particularly distilled water) bath through entrainment or from the removed dirt.

Acid-resistant tank

For the ultrasonic treatment with the above mentioned media use an acid-resistant tank (available as accessory equipment).

Disinfectants

The limitations of use also apply to the standard cleaners and disinfectants if these contain the above mentioned compounds.

Safety regulations

Observe the safety warnings indicated by the manufacturer of the chemicals (e.g. goggles, gloves, R and S phrases).

For queries please contact the manufacturer or your supplier.

8.3 List of recommended cleaning media

Elma has a large range of suitable cleaning products on offer developed by chemical engineers in the Elma laboratory. Please contact your supplier to find the most suitable cleaning chemical for your application.

Environment – friendly products

The organic detergents contained in the elma clean cleaning concentrates are biodegradable. Product informations and safety data sheets are available from the manufacturer.

8.3.1

Dental elma clean 10 Universal cleaning concentrate for the cleaning of instruments and laboratory equipment made of plastic, ceramic, stainless steel, rubber and glass. elma clean 25 Ready-to-use cleaner for impression spoons: removes dental plaster and alginates. Ready-for-use cleaning bath. elma clean 35 Cleaning concentrate for prostheses with activated oxygen for the cleaning of dental prostheses made of metal, ceramcis and plastic. The released oxygen refreshes the prosthesis hygienically. elma clean 40 Chemical cleaning concentrate for the removal of cement and carbonate (lime). For the cleaning of precious metals, ceramics, plastics, glass and rubber. Removes metal oxide, cement, fluxing media, etc. elma clean 55d Aldehyde-free cleaning concentrate for instruments made of stainless steel. For the hygienical removal of amalgam remains, blood, tissue, etc.; with anti-corrosion effect. elma clean 60 Acid cleaning concentrate for instruments made of stainless steel, glass and plastic. Removes corrosion, rust films and mineral deposits.



9 Maintenance

9.1 Maintenance / Care



Pull the mains plug before carrying out any maintenance works!

Electrical security

The present Elmasonic Denta Pro unit is maintenance-free. Check the casing and the mains cable for damage regularly in order to prevent electrical accidents.

Care of transducer

tank

Lime deposits on the stainless-steel tank can be cleaned gently with softening agents e.g. elma clean 40 or elma clean 115C (operate the unit with concentrate + water).

Grid of air fan

Check regularly the grid of the air fan at the bottom of the unit (not existent in all units).

Remove dirt if necessary to allow sufficient ventilation inside the unit

Care of casing

Residues of cleaning media can be wiped away with a household cleaner or decalcifier depending on the kind of contamination. **Do not put the unit in or under water!**

Disinfection

If the unit is used for medical and sanitary purposes it is necessary to disinfect the transducer tank and the surfaces regularly (standard surface disinfectants).

9.2 Service life of the transducer tank



The transducer tank and particularly the ultrasound transmitting surfaces are wear parts. The changes on the surfaces that occur after a certain operating period are visible first as grey areas and later on as material abrasions, the so-called cavitation erosion.

Elma already uses a highly cavitation-resistant special steel. To prolong the service life of your ultrasonic unit even more we recommend to observe the following instructions:

- Regularly remove any cleaning residues, in particular metal particles and rust films.
- Use suitable cleaning chemicals, with particular caution concerning the kind of removed contamination (see instructions section 8.2).
- Exchange the cleaning medium before it is too heavily contaminated.
- Do not operate the ultrasound unnecessarily; switch off after the cleaning process.

9.3

Repair

Opening by authorised specialised personnel only

Repair and maintenance works which require the unit to be connected and opened must be carried out by authorised and specialised personnel only.



Risk of electrocution due to live parts inside the unit!

Pull the mains plug before opening the unit!

The manufacturer cannot be held responsible for any damage caused by unauthorised maintenance or repair works on the unit.

In case of a break-down of the unit please contact the manufacturer or your supplier.

10

Technical details

	Tank max. volume (approx. litre)	Tank effective volume (approx. litre)	Tank internal dimensions W x D x H (approx. mm)	Unit external dimensions W x D x H (approx. mm)	Basket internal dimensions W x D x H (approx. mm)	Weight (approx. kg)
Denta Pro Denta Pro H	2.75	1.90	240x137x100	300x179x214	198x106x50	3.3
	Mains voltage unit variants (Vac)	Ultrasound frequency (kHz)	Power consumption total (W)	Ultrasonic power RMS (W)	Ultrasonic maximum peak power* (W)	Heating power (W)
Denta Pro	100-120	37	80	80	320	0
Denta Pro H	220-240	31	280	00	020	200

^{*}standard sine-wave modulation. The choice of the waveform has been matched to the relevant tank size. The signal form of the wave results in a factor 4 or 8 for the ultrasonic peak max., depending on the modulation of the wave.



11 Trouble shooting

Fault	Possible cause	Remedy		
Casing damaged	 damage by third party, transport damage 	return unit to supplier or manufacturer		
Mains cable damaged	 damage by third party, transport damage 	 obtain original spare mains cable from manufacturer or supplier 		
No operating functions; all LEDs dark	mains cable not plugged in	plug in mains cable		
LLDS dain	socket dead	check socket/fuse		
	 mains cable damaged/interrupted 	replace mains cable		
	fault of electronics	 return unit to supplier or manufacturer 		
No ultrasonic function; LED ultrasound dark	 turning knob for ultrasonic operation in "0" position 	switch on the turning knob for ultrasonic operation		
	unit is switched off	 switch on the unit at key on/off 		
	 key ►■ (ultrasound) not pressed 	 press key ►■ 		
	fault of electronics	return unit to supplier or manufacturer		
No ultrasonic operation; LEDs of LED cleaning ("running light") = fault	adverse filling level	change filling level, switch unit and off and on		
indication ultrasound	fault of electronics	 switch unit off and on if fault is indicated again: return unit to supplier or manufacturer 		
Unsatisfactory cleaning results	 no or unsuitable cleaning medium used 	use suitable cleaning medium		
	cleaning time too short	repeat cleaning cycle		

12 Putting out of action and waste disposal



The unit can be taken to metal and electronics recycling stations or returned to the manufacturer.

13 Supplier's contact address

TECHSPANGROUP

Australian & New Zealand Agents:

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